

Style: 2006
Left Hand

Note
Operating parameters: See Technical section

 ASME
B94.11M

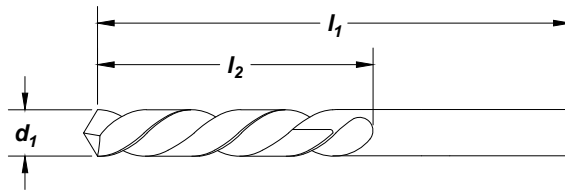
HSS


 118°


 Helix
Regular


 Straight
Shank

 Surface
Treatment


 Bright

Jobber Length
High Speed Steel
Feature:

Left Hand for reverse spindle application.

drill diameter		decimal equivalent	overall length		flute length	order no.
d_1 fraction			l_1 (in)	l_2 (in)		
1/16	.0625	1.875	.875	2006	C01401	
5/64	.0781	2.000	1.000		C01415	
3/32	.0938	2.250	1.250		C01430	
7/64	.1094	2.625	1.500		C01443	
1/8	.1250	2.750	1.625		C01453	
9/64	.1406	2.875	1.750		C01462	
5/32	.1562	3.125	2.000		C01473	
11/64	.1719	3.250	2.125		C01484	
3/16	.1875	3.500	2.313		C01495	
13/64	.2031	3.875	2.438		C01506	
7/32	.2188	3.750	2.500		C01516	
1/4	.2500	4.000	2.750		C01532	
17/64	.2656	4.125	2.875		C01538	
9/32	.2812	4.250	2.938		C01551	
5/16	.3125	4.500	3.188		C01561	
3/8	.3750	5.000	3.625		C01588	
13/32	.4062	5.250	3.875	C01600		

Material Reference	Steel (HRC)				Stainless Steel			Cast Iron (HRC)		Aluminum and Non-Ferrous	Hi-Temp Alloy		Hardened Steel (HRC)
	Low Carbon		Alloy		Austenitic	Martensitic	PH	Gray	Nodular		Ni, Co, Fe Based Super Alloy	Titanium	
	Hardness	13-38	>38	16-38	> 38	300 Series	400 series		18-22	22-32			>45
Bright	☆		☆					☆		☆			

☆ = Best Performance ◆ = Acceptable